

(Accredited by the National Accreditation Board for Testing and Calibration Laboratories, Govt. of India) ERDA Road, Makarpura Industrial Estate, Vadodara-390 010, India.

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### TEST REPORT

**SHEET:** 1 of 16

REPORT NO.: HCCT/05/2189 DATE: 04.01.2013		
CUSTOMER REF.NO	DATE	
Nil	07.11.2012	
DATE OF SAMPLE RECEIPT	DATE OF TESTING	
07.11.2012	21.11.2012 to 25.12.2012	
	CUSTOMER REF.NO  Nil  DATE OF SAMPLE RECEIPT	

#### SAMPLE DESCRIPTION:

### 3 Core X 300 sq. mm. HT XLPE insulated and black coloured PVC FRLS outer sheathed armoured cable

Cable code

: 2XWY(P)

Voltage Grade

: 6.6/6.6 kV(UE)

Class of Copper conductor : 2 Type of insulation

: XLPE

Type of PVC outer sheath : ST-2

#### **TEST DETAILS:**

As per sheet No. 2 of 16 & 3 of 16

### SAMPLE IDENTIFICATION:

**ERDA SAMPLE CODE NO.:** HCCT-1023

EMBOSSING: KEC INTERNATIONAL LTD (RPG)

ASIAN 6.6/6.6 (UE) ELECTRIC CABLE

3 X 300 Sq.mm XLPE 2XWY(P) 2012 FRLS UID

NO.0218

#### TEST SPECIFICATION:

IS: 7098 (Pt.2)-1985, ASTM D 2863-2000,

IEC 60754-1-1994,

As per customer's requirement testing

procedure was followed as per

IEC: 60332-3-23-2000 & ASTM D 2843-1999.

**TEST RESULTS:** As per sheet No. 4 of 16 to 16 of 16.

**ENCLOSURE:** I) Annexure – 1 (Sheet 1 to 4 - Impulse Waveforms)

II) Annexure – 2 (Sheet 1 to 1 – Photographs of Test sample)

**REMARKS:** The sample **conforms** to the requirement of the above mentioned test

specification with respect to the tests carried out.

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Note: 1. This report relates only to the particular sample received for testing in good condition at ERDA.

2. This report cannot be reproduced in part under any circumstances.

3. Publication of this report requires prior permission in writing from Director, ERDA.

4. Only the tests asked for by the customer have been carried out.





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TEST DETAILS: IS:7098 (Part 2)-1985, ASTM D 2863-2000, IEC:60754-1-994,

As per customer's requirement testing procedure was followed as per

IEC: 60332-3-23-2000, ASTM D 2843-1999 .

SR. NO.	CL. NO.	TEST PARTICULARS	
1	18.1.a of IS: 7098(Pt.2)	Test on conductor	
2	18.1 b of IS: 7098(Pt.2)	Tests for round steel wire armour	
3	18.1.c of IS: 7098(Pt.2)	Test for thickness of Insulation and Sheath	
4	18.1.d of IS: 7098(Pt.2)	Physical tests for Insulation	
5	18.1.e of IS: 7098(Pt.2)	Physical tests for Outer sheath	
6	18.1.k of IS: 7098(Pt.2)	Insulation resistance (volume resistivity)	
7	18.1.q of IS: 7098(Pt.2)	Flammability test	
8	ASTM D 2863-2000	Oxygen Index test	
9	ASTM D 2863-2000	Temperature Index test	
10	As per customer's requirement testing procedure was followed as per Cl.No.5 of  IEC:60332-3-23-2000  Test for vertical flame spread of vertical fl		
11	As per customer's requirement and following test procedure given by the customer	Anti rodent and termite repulsion test	







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12	IEC 60754-1-1994	Determination of amount of halogen acid gas
13	As per customer's requirement testing procedure was followed as per ASTM D 2843-1999	Smoke Density test
14	18.1.g of IS: 7098(Pt.2)	Partial discharge test
15	18.1.h of IS: 7098(Pt.2)	Bending test
16	18.1.j of IS: 7098(Pt.2)	Dielectric power factor test
17	18.1.m of IS: 7098(Pt.2)	Heating cycle test
18	18.1.n of IS: 7098(Pt.2)	Impulse Withstand test
19	18.1.p of IS: 7098(Pt.2)	High Voltage test
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### **TEST RESULTS:**

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
1	Test on conductor: [Cl. No. 18.1.a of IS:7098 ( Part 2 ) - 1985]		Red 0.0593	
	(iv) Resistance test (Corrected at 20°C), ohm/km	Max. 0.0601	Yellow 0.0587 Blue 0.0593	Conforms
2	Tests for round steel wires armour: [Cl. No. 18.1.b of IS: 7098 ( Part 2) - 1985]			
	1) Diameter, mm	3.15 ± 0.080	3.106	Conforms
	2) Physical tests on round wires: (i) Tensile strength, N/mm²	Max. 580 Min. 250	448	Conforms
	(ii) Elongation, %	Min. 6	15	Conforms
	(iii) Torsion test for round wires	To withstand 19 numbers of turns in 150 mm gauge length without break	Wire did not break	Conforms
	(iv) Winding test	Not applicable	Not applicable	- E
	(v) Uniformity of zinc coating	No red scale shall be observed	No red scale was observed	Conforms
	(vi) Mass of zinc coating, gm/m <sup>2</sup>	Min. 114	125	Conforms
	(vii) Resistivity, ohm-cm (Corrected at 20°C)	Max. 14.5 X 10-6	14.0 X 10-6	Conforms

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
3	Tests for thickness of insulation & sheath: [Cl. No. 18.1.c of IS: 7098 ( Part 2) - 1985] -Thickness, mm			
	A] Insulation	Nom. / Min. 3.6 / 3.14	Red 4.1/ 3.85 Yellow 4.1/ 3.82 Blue 4.1/ 3.83	Conforms
	B] Inner sheath	Min. 0.7	0.9	Conforms
E	C] Outer sheath	Min. 2.84	2.90	Conforms
4	Physical tests for insulation: [Cl. No. 18.1.d of IS: 7098 ( Part 2 ) - 1985]			
	<ul> <li>(i) Tensile strength and elongation at break</li> <li>- Tensile strength, N/mm²</li> </ul>	Min. 12.5	Red 14.2 Yellow 13.9 Blue 13.7	Conforms
	- Elongation at break, %  (ii) Ageing in air oven	Min. 200	Red 563 Yellow 545 Blue 525	Conforms
	(At 135 ± 3°C for 7 days) Variation, % - Tensile strength	Max. ± 25	Red + 17 Yellow + 16 Blue + 19	Conforms
	- Elongation at break	Max. ± 25	Red + 4 Yellow + 6 Blue +7	Conforms

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
	(iii) Hot set test (at 200 ± 3°C for 15 minutes) - Elongation under load, %	Max. 175	Red 123 Yellow 125 Blue 133	Conforms
	- Permanent Elongation (set),%	Max. 15	Red 10 Yellow 10 Blue 10	Conforms
	<ul> <li>(iv) Shrinkage test</li> <li>(At 130 ± 3°C for 1 hour)</li> <li>- Shrinkage, %</li> <li>(v) Water absorption test</li> <li>(Gravimetric)</li> </ul>	Max. 4	Red 0.34 Yellow 0.44 Blue 0.39	Conforms
	(at 85 ± 2°C for 14 days ) - Water absorbed, mg/cm <sup>2</sup>	Max. 1	Red 0.03 Yellow 0.02 Blue 0.03	Conforms
5	Physical tests for outer sheath: [Cl. No. 18.1.e of IS: 7098 ( Part 2 ) -1985]			
	(i) Tensile Strength and Elongation at break			
	- Tensile strength, N/ mm²	Min. 12.5	17.3	Conforms
	- Elongation at break, %	Min. 150	193	Conforms

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: 04.01.2013 REQUIREMENT SR. **PARTICULARS OF TESTS OBTAINED AS PER** REMARKS NO. AND CL. NO. VALUE **SPECIFICATIONS** (ii) Ageing in air oven (at  $100 \pm 2$ °C for 7 days) - Tensile strength, N/ mm2 Min. 12.5 15.8 Conforms - Elongation at break, % Min. 150 205 Conforms Variation, % - Tensile strength Max. ± 25 - 9 Conforms

- Elongation at break Max. ± 25 + 6 Conforms (iii) Shrinkage test (At  $150 \pm 2$  °C for 15 min.)

- Shrinkage, % Max. 4 0.98 Conforms (iv) Hot deformation test (At 80  $\pm$  2°C for 6 hours)

- Depth of indentation, % Max. 50 28.8 Conforms

(At  $100 \pm 2^{\circ}$ C for 7 days) - Loss of mass, mg/ cm<sup>2</sup> Max. 2

0.54 Conforms (vi) Heat shock test No sign of crack or No sign of crack Conforms (at  $150 \pm 2^{\circ}C$  for 1 hour) scale shall be or scale was observed observed

(vii) Thermal stability test Min. 80 > 180 Conforms (At 200°C), minutes

(v) Loss of Mass in air oven

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
6	Insulation resistance: [Cl. No. 18.1.k of IS: 7098 ( Part 2 ) - 1985]			
	Volume Resistivity, ohm-cm			
	- At 27°C	Min. 1 x 10 <sup>14</sup>	Red 6.1 x 10 <sup>16</sup> Yellow 3.0 x 10 <sup>16</sup> Blue 2.4 x 10 <sup>16</sup>	Conforms
	- At 90°C	Min. 1 x 10 <sup>12</sup>	Red 2.3 x 10 <sup>15</sup> Yellow 3.2 x 10 <sup>15</sup> Blue 2.9 x 10 <sup>15</sup>	Conforms
7	Flammability test: [Cl. No. 18.1.q of IS: 7098 ( Part 2 ) - 1985]			
	- Period of burning after removal of flame, seconds	Max. 60	0	Conforms
	Unaffected portion from the lower edge of the top Clamp, mm.	Min. 50	355	Conforms
8	Oxygen Index tests: [ASTM D 2863-2000]			
	(A) Description of sample	-	Physically self supporting strips cut from a molded sheet prepared from outer sheath of	-

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
	(B) Specimen dimension, mm			
	(i) Length	70 to 150	100	<u>=</u>
	(ii) Width	6.5 ± 0.5	6.3	-
	(iii) Thickness	$3.0 \pm 0.25$	3.22	-
	(C) Individual oxygen index, %			
	(i) 1st trial	-	35.3	_
	(ii) 2nd trial	_	35.2	-
	(iii) 3rd trial	-	35.2	-
	(D) Average oxygen index, %	-	35.2	-
	(E) Any behavior observed	-	Bending was observed	. <del></del>
9	Temperature Index tests: [ASTM D 2863-2000]			
	(A) Description of sample	-	Physically self supporting strips cut from a molded sheet prepared from outer sheath of cable.	-
	(B) Specimen dimension, mm		or cubic.	
	(i) Length	70 to 150	100	_
	(ii) Width	$6.5 \pm 0.5$	6.3	-
	(iii) Thickness	$\textbf{3.0} \pm \textbf{0.25}$	3.22	-
	(C) Graph of oxygen index v/s Temperature °C	=	Please see Graph. 1	=
	(D) Temperature Index, °C	-	355	-
	(E) Any behavior observed		Bending was observed	=

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SR. NO.

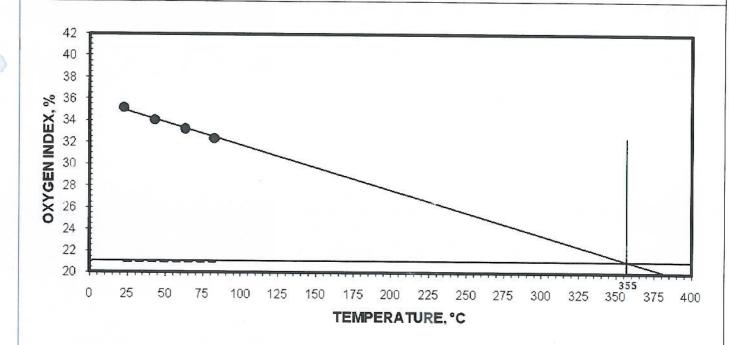
PARTICULARS OF TESTS AND CL. NO.

REQUIREMENT
AS PER
SPECIFICATIONS

OBTAINED VALUE

REMARKS

Graph.1: Oxygen index (%) V/S Temperature (°C)



10#	Test for vertical flame spread
	of vertically mounted
	bunched cables- category B:
	[As per customer's requirement
	testing procedure was followed

testing procedure was followed as per Cl.No. 5 of IEC: 60332-3-23-2000]

-Charred portion from the bottom edge of the burner, meter

Max. 2.5

0.70

Conforms

"#" LPG was used as a flame fuel as requested by the customer instead of propane gas.

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS	
11*	Anti rodent and termite repulsion test: [As per customer's requirement and following test procedure given by the customer]	Formation of black precipitate shall be observed Which indicate the presence of lead in PVC	Formation of black precipitate was observed Which indicate the presence of lead in PVC		
12	Determination of amount of halogen acid gas: [IEC 60754-1-1994]			11	
	- Amount of halogen acid, mg of hydrochloric acid per gm of sample	-	187	-	
13#	Smoke Density test: [As per customer's requirement ASTM D 2843-1999]				
	(A)Description of sample	-	Cube sample cut from molded sheet prepared from outer sheath of the cable.	=1	
	(B)Specimen dimension, mm		cubic.		
	(i) Length	25.4 ± 0.3	25.4	<u> </u>	
	(ii) Width	25.4 ± 0.3	25.5	÷ .	
	(iii) Thickness	6.2 ± 0.3	6.3	=	

"\*" This test is not covered under NABL scope.

"#" LPG was used as a flame fuel as requested by the customer instead of propane gas.

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SR.	PARTICULARS OF TESTS
NO.	AND CL. NO.

REQUIREMENT
AS PER
SPECIFICATIONS

OBTAINED VALUE

REMARKS

(C)Light absorption at 15 secinterval

Time Cos		Light ab	sorption, %	
Time, Sec.	Specimen 1	Specimen 2	Specimen 3	Average
0	0.0	0.0	0.0	0.0
15	2.3	3.1	2.7	2.7
30	4.6	4.3	4.9	4.6
45	7.2	8.4	5.8	7.1
60	8.2	10.4	9.1	9.2
75	9.6	11.2	10.6	10.5
90	12.1	14	13.2	13.1
105	14.7	14.6	15.0	14.8
120	19.6	17.6	18.7	18.6
135	23.1	21.8	22.8	22.6
150	29.8	26.1	28	28.0
165	32.5	30.7	31.9	31.7
180	34.6	33.7	35	34.4
195	42.2	43.0	42.7	42.6
210	43.5	44.6	44.3	44.1
225	44.9	45.5	44.7	45.0
240	47.3	48.0	47.8	47.7

		17.5	70.0	47.0	47.7	
(D) Plot o absorption	f average lig n Vs time	ght	-		se see aph. 2	
(E) Maxim	num smoke	density, %	<b>5</b> .0	4	7.7	<b>2</b> 3
(F) Smoke	e density ra	ting, %	2.1	2	2.1	-
(G) Obser of EXIT si	vation of obgn	scurement	N = 0		hroughout e test	-
(H) Any b	ehavior obs	erved	-		ing was erved	-

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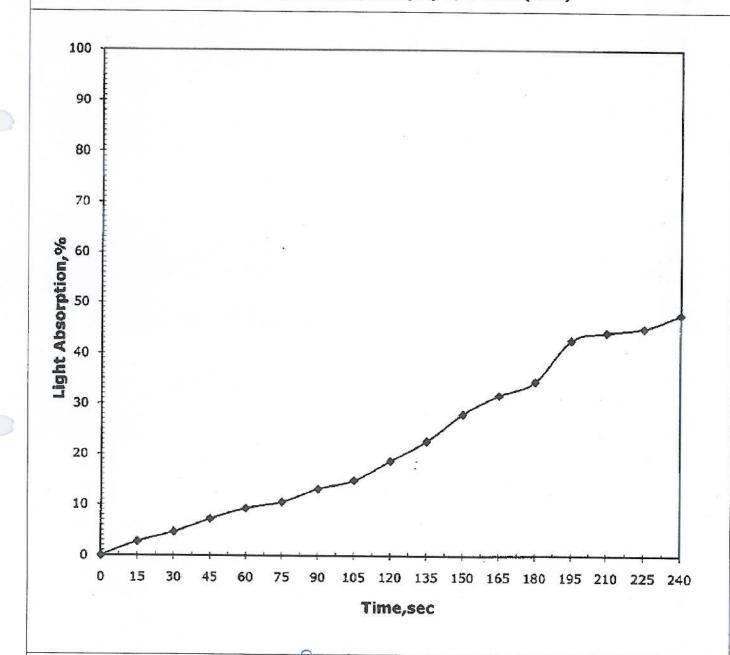
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### Graph.2: Light Absorption (%) V/S Time (Sec.)



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DATE	: 04.01.2013			
SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
14	Partial discharge test: [Cl. No. 18.1.g of IS: 7098 ( Part 2 ) - 1985]	-		
	- At 1.5Uo (i.e.: 9.9 kV) Where, Uo = 6.6 kV	Max. 20 pC	Red 1 pC Yellow 1 pC Blue 1 pC	Conforms
15	Bending test: [Cl. No. 18.1.h of IS: 7098 ( Part 2 ) - 1985]  -Partial discharge test after bending test:	The sample shall be subjected to 3 bending cycles. The sample shall conform the partial discharge test after bending test.	subjected to 3 bending cycles. After completion of bending test,	Conforms
	[Cl. No. 18.1.g of IS: 7098 (Part 2) - 1985] - At 1.5Uo (i.e.: 9.9 kV) Where, Uo = 6.6 kV	Max. 20 pC	Red 1 pC Yellow 1 pC Blue 1 pC	Conforms
16	Dielectric power factor test: [Cl. No. 18.1.j of IS: 7098 ( Part 2 ) - 1985] [i] As a function of voltage:			35
	- At Uo (i.e : 6.6 kV)	Max. 0.004	Red 0.000180 Yellow 0.000150 Blue 0.000166	Conforms
	- Rise from 0.5Uo to 2Uo Where, Uo = 6.6 kV	Max. 0.002	Red 0.00003 Yellow 0.00003 Blue 0.00003	Conforms

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SR. NO.	PARTICULARS OF TESTS AND CL. NO.	REQUIREMENT AS PER SPECIFICATIONS	OBTAINED VALUE	REMARKS
	[ii] As a function of temperature: - At an ambient temp. & At 2 kV	Max. 0.004	Red 0.000160 Yellow 0.000129 Blue 0.000145	Conforms
	- At max. Conductor temp.(90°C) at 2 kV	Max. 0.008	Red 0.000481 Yellow 0.000338 Blue 0.000345	Conforms
17	Heating cycle test: [Cl. No. 18.1.m of IS: 7098 ( Part 2 ) - 1985]	The sample shall be subjected to 3 cycles (including 2 hrs. heating followed by 4 hrs. cooling in natural air). Sample shall conform to the partial discharge & dielectric power factor test after heating cycle test.	The sample was subjected to 3 heating cycles. After completion of 3 <sup>rd</sup> cycle, sample was subjected to Partial discharge and Dielectric	Conforms
	<ul> <li>Partial discharge test after heating cycle: [Cl. No. 18.1.g of IS: 7098 ( Part 2 ) - 1985]</li> <li>At 1.5Uo (i.e.: 9.9 kV) Where, Uo = 6.6 kV</li> </ul>	Max. 20 pC	Red 1 pC Yellow 1 pC Blue 1 pC	Conforms
	<ul> <li>Dielectric power factor after heating cycle:</li> <li>[Cl. No. 18.1.j of IS: 7098</li> <li>( Part 2 ) - 1985]</li> <li>At Uo</li> <li>(i.e.: 6.6 kV)</li> </ul>	Max. 0.004	Red 0.000151 Yellow 0.000150 Blue 0.000168	Conforms
	- Rise from 0.5 Uo to 2 Uo Where, Uo = 6.6 kV	Max. 0.002	Red 0.000017 Yellow 0.000018 Blue 0.000025	Conforms

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12	Impulse withstand test: [Cl. No. 18.1.n of IS: 7098 ( Part 2 ) - 1985]	Sample shall withstand 75 kV without breakdown for 10 +ve & 10 -ve shots	Please refer Annexure – 1 for detail results.	Conforms
13	High voltage test: [Cl. No. 18.1.p of IS: 7098 ( Part 2 ) - 1985]	Sample shall withstand power frequency voltage of 3Uo (i.e.: 19.80 kV) for 4 hours without any breakdown	All the three cores withstood the applied voltage of 3Uo (i.e.: 19.80 kV) for 4 hours satisfactorily.	Conforms

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### **ANNEXURE - 1**

TEST REPORT No.: HCCT/05/2189

**DATE** : 04/01/2013

SHEET No.: 1 OF 4

LIGHTNING IMPULSE VOLTAGE WITHSTAND TEST ON H. T. XLPE CABLE

**TEST PARAMETERS:** 

SIZE OF CABLE VOLTAGE GRADE

: 3C X 300 sq. mm : 6.6/6.6 kV (UE)

**TEST VOLTAGE** : 75 kVp **AMBIENT TEMPERATURE** : 30.5 ° C **TEST TEMPERATURE** : 95.0 ° C

No. OF SHOTS APPLIED : 10

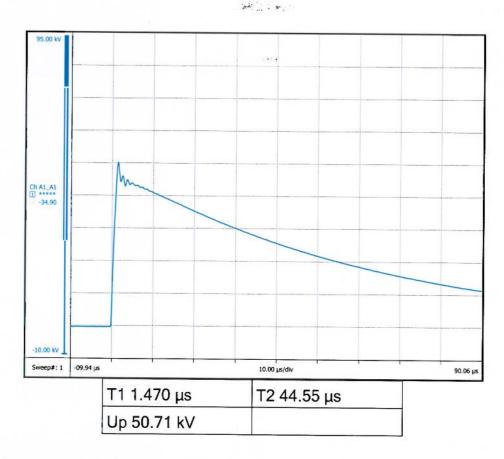
SHOTS RECORDED

: 10 +VE & 10 -VE POLARITY SHOTS/PHASE

: CALIBRATION PULSE, FIRST & TENTH SHOT BOTH POLARITY

**EACH PHASE** 

### **CALIBRATION PULSE**



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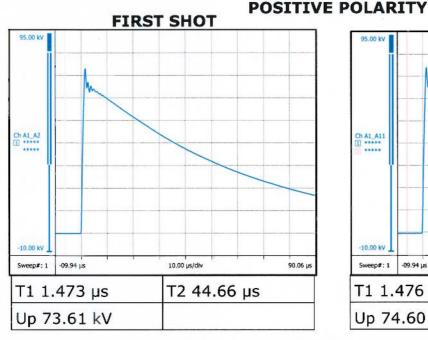
SHEET No.: 2 OF 4

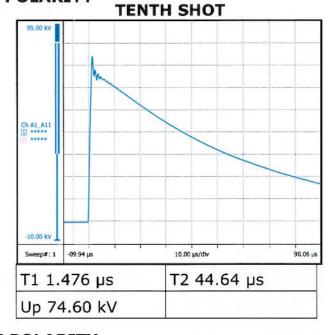
**:** 04/01/2013

TEST REPORT No.: HCCT/05/2189

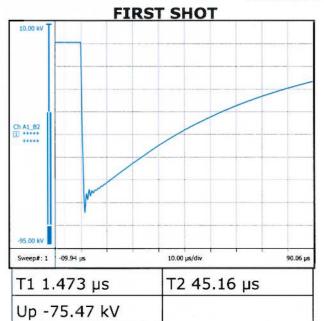
LIGHTNING IMPULSE VOLTAGE WITHSTAND TEST ON H. T. XLPE CABLE (R-PHASE)

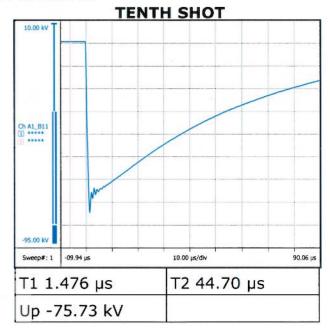
K-PRASE)





### **NEGATIVE POLARITY**





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CHECKED BY

**FE** 1099586



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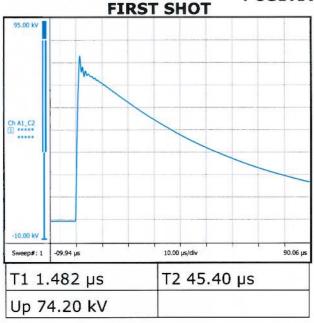
: 04/01/2013

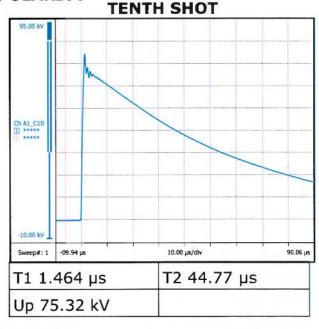
TEST REPORT No.: HCCT/05/2189

SHEET No.: 3 OF 4

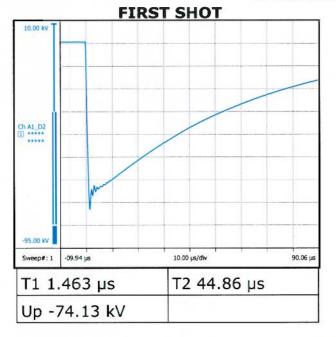
LIGHTNING IMPULSE VOLTAGE WITHSTAND TEST ON H. T. XLPE CABLE (Y-PHASE)

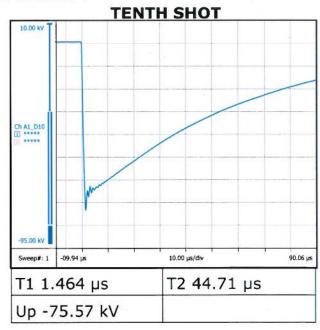
POSITIVE POLARITY





### **NEGATIVE POLARITY**





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**E**1099587



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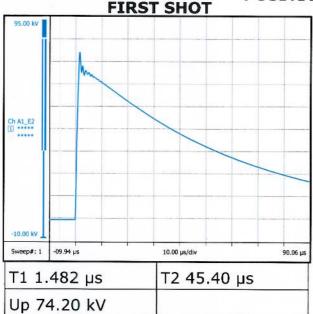
TEST REPORT No.: HCCT/05/2189

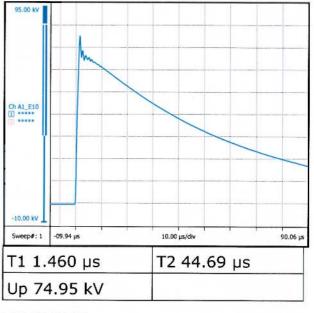
SHEET No.: 4 OF 4

**DATE** : 04/01/2013

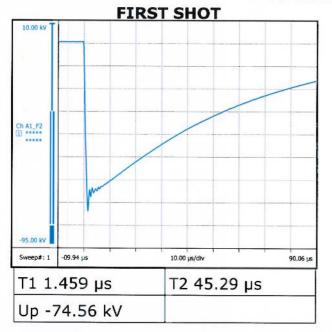
# LIGHTNING IMPULSE VOLTAGE WITHSTAND TEST ON H. T. XLPE CABLE (B-PHASE)

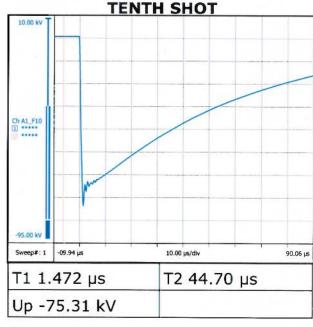
POSITIVE POLARITY
FIRST SHOT
TENTH SHOT





### **NEGATIVE POLARITY**





**REMARKS:** The above sample "CONFORMS" to the requirements of aforesaid reference standard with respect to the test carried out.

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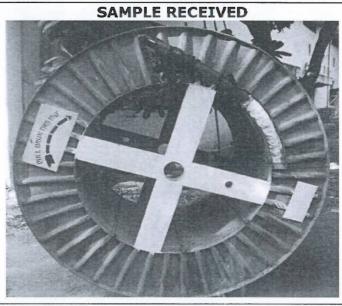
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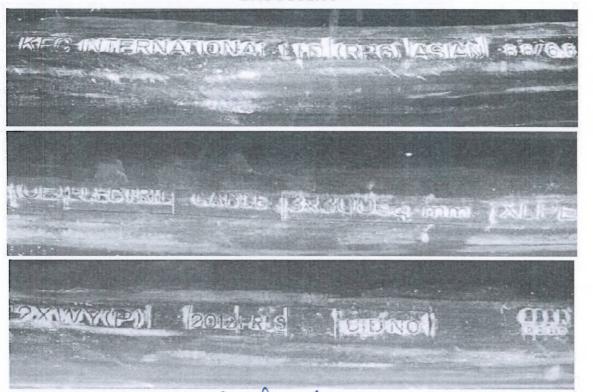
#### Annexure - 2

REPORT NO.: HCCT/05/2189 SHEET: 1 OF 1

DATE :04.01.2013



#### **EMBOSSING**



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